



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7819
Job Sheet 181338-A



Part No: 647.7819

Job Qty: 35 pcs

Part Name: Cross Bracket Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 12/10/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE JFS 15/03/18 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	35 pcs		12/10/19	0.00	1.75	Bandsaw1		19-11-08
110	HAAS 5 Axis - B4B	35 pcs		12/10/19	0.00	197.51	HAAS - 5 - B4B		19-11-12
120	QC 2	35 pcs		12/10/19	0.00	0.00	QC 1 - 14		
							QC 1 - 35		
							QC 1 - 8		
							QC 1 - 9		
							QC 2 - 20		19-11-12
130	QC 8	35 pcs		12/10/19	0.00	0.00	QC8 Machining-1		19-11-12
140	Outsource - 4 - Anodize	35 pcs		12/10/19			ATG001-VC	5	19-11-13
150	Packaging 2-5 - Receive - B4B	35 pcs		12/10/19	0.00	0.00	Packaging2		NOV 25 2019
155	QC 5	35 pcs		12/10/19	0.00	0.00	QC5		NOV 27 2019
180	Packaging 3-1 - Stock - B4B	35 pcs		12/10/19	0.00	0.00	Packaging3-1		DAS 74 8102-25
190	QC 21 - SA	35 pcs		12/10/19	0.00	0.00	QC21		DAS 21 9-89 NOV 27 2019

Part Op 100 - Cut Blank at 11.350"

Descriptions: 110 - 1-Machine per folio FB375 DWG REV: A FOLIO REV: AA 2- Deburr and break all sharp edges
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - Machining-1 (QC8- Inspect parts - second check)
140 - Issue P/O to ATG: 45093 HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 647.7819
150 - (Receive & Inspect for Damage & Mat'l Certs)
155 - (QC5- Inspect part completeness to step on W/O)
180 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 11/8/19 11:03 AM dart.lacelle.linda



Container No: S230097



Part: 647.7819

Job No: 181338-A

Serial No/Batch: S136824

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/12/19



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7819
Job Sheet 181338



Part No: 647.7819

Job Qty: 40 ea

Part Name: Cross Bracket Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE JFS 15/03/18 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		9/10/18	0.00	0.00	Start Up Machining-1		18-12-11
100	Bandsaw	40 pcs		9/10/18	0.00	2.00	Bandsaw1		
110	CNC Vertical Machining	40 pcs		9/10/18	0.00	225.72	HAAS 5 Axis		
120	QC	40 pcs		9/10/18	0.00	0.00	QC1		
130	QC	40 pcs		9/10/18	0.00	0.00	QC8 Machining-1		
140	Outsource	40 pcs		9/10/18			ATG001-VC	5	
150	Packaging	40 pcs		9/10/18	0.00	0.00	Packaging2		
155	QC	40 pcs		9/10/18	0.00	0.00	QC5		
180	Packaging	40 pcs		9/10/18	0.00	0.00	Packaging3-1		
190	QC21-SA	40 Ea		9/10/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 11.350"

Descriptions: 110 - 1-Machine per folio FB375 DWG REV: _____ FOLIO REV: _____ 2- Deburr and break all sharp edges

120 - Inspect on CMM as per folio CMMA002. DWG REV: _____ CMM PROG. REV: _____

140 - Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 647.7819

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B1.250X1.000	7075-T6 Bar 1.250" X 1.000"	37.8400 ft (.946 ea)	90-Start up Operation	5136 820

Job Allocations

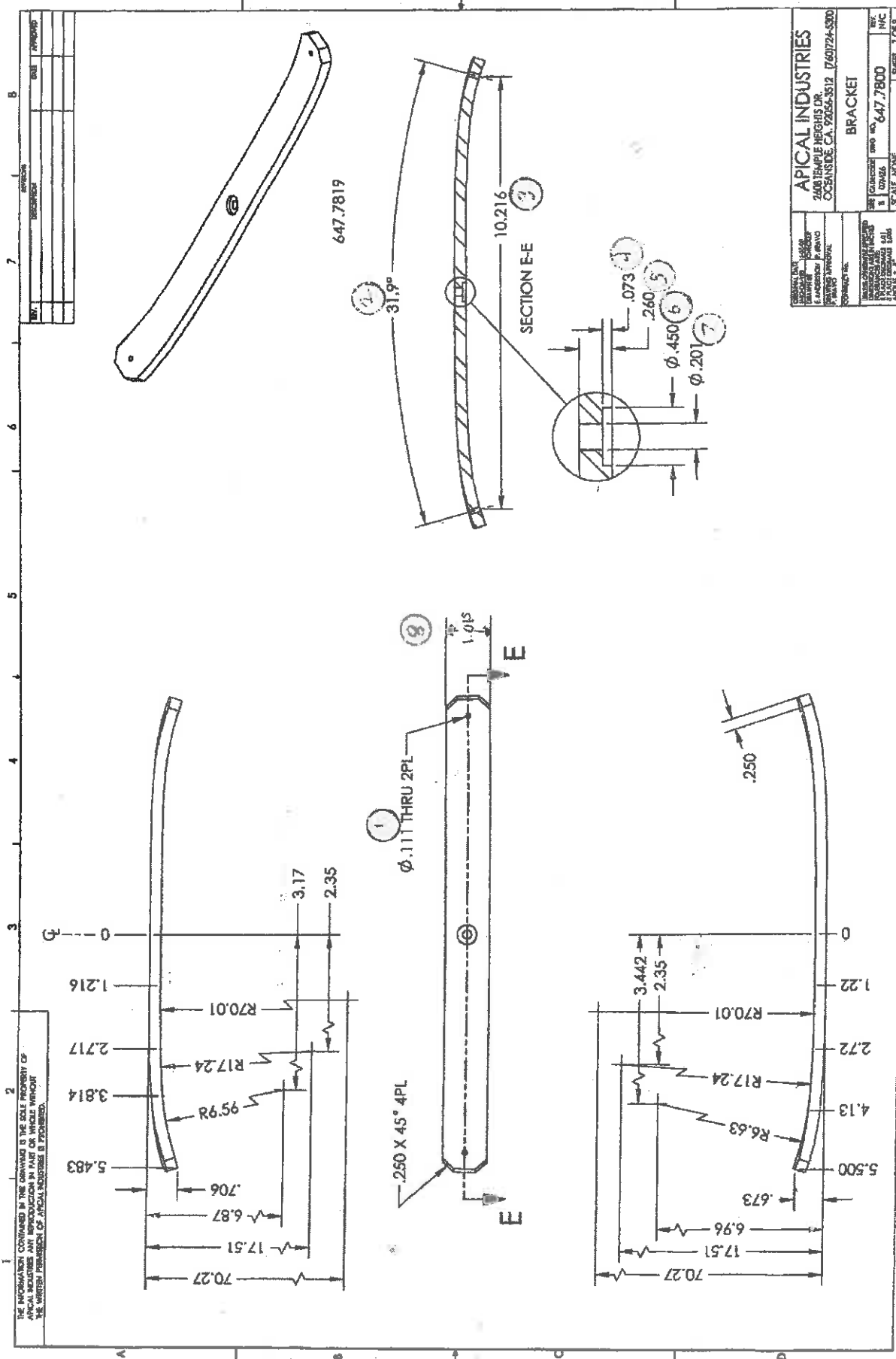
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B1.250X1.000	38	87	0

Part Specifications

Specifications could not be found.

Plex 7/25/18 3:27 PM Dart.lajeunesse.marie

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045093



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045093

PO Date: 11/13/19

Due Date: 11/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-11-22

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181338	647.7819	647.7800 Rev A	Cross Bracket Fwd : Various STC's Issue P/O to ATG: HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 647.7819	Firmed	-	11/29/19	5 pcs	0 pcs	5 pcs	\$12.27/pcs	\$61.35
Line Item Note ***5 pcs. RUSH***												
	181338-A			NOV 23 2019	Firmed	-	11/29/19	35 pcs	0 pcs	35 pcs	\$12.27/pcs	\$429.45
Sub Total:								40	0	40		\$490.80
2	202746	647.1812	647.1800 Rev NC	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	-	11/21/19	60 pcs	0 pcs	60 pcs	\$7.87/pcs	\$472.20
Line Item Note ***10 pcs. RUSH***												
3	200587	646.3610	646.3600 Rev NC	Filler : Various STC's Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	-	11/29/19	20 pcs	0 pcs	20 pcs	\$7.62/pcs	\$152.40



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PURCHASE ORDER POHB045093



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	200102	RB6798089-1	6798089 Rev A	Plate Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS- 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/29/19	2 pcs	0 pcs	2 pcs	\$41.02/pcs	\$82.04
Grand Total:												\$1,197.44

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/22/19 8:48 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919001

Date: 21-Nov-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
35 ea	Part: 647.7819 Rev: A Cross Bracket Fwd Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: <u>120908</u> Expiry Date: <u>10/20</u> Job: 26462 Line: 1 PO: POHB045093		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>NOV 21 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

DAS
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8-89

RECEIVED
NOV 22 2019
DART AEROSPACE LTD.

Made in Canada.